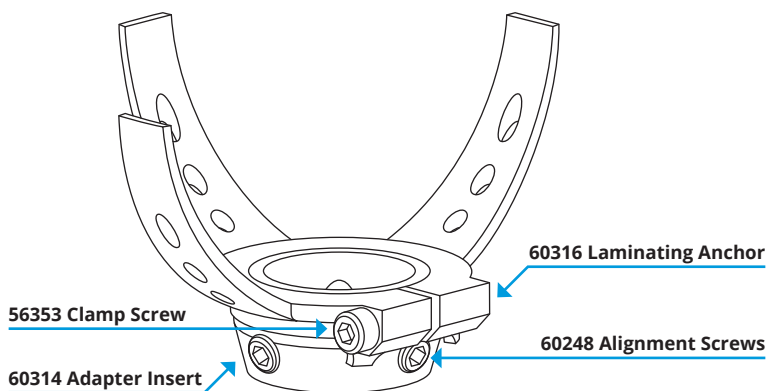


AK Rotatable Socket Adapter



1. To fabricate a double wall socket, laminate the first layer of the socket over the cast.
2. Cover the center hole with a paper disk.
3. Install the prosthesis into the vertical alignment jig.
4. With all parts in place, tighten the clamp screw to take out any play (40 in·lb).
5. Secure the adapter to the socket using gunk resin (Siegetharz or equal) and allow time for the resin to cure.
6. After the resin has cured, remove the clamp screw and the center section of the adapter.
7. Fill the holes with clean clay and flush the adapter surfaces (make sure the clamp slot is filled).
8. Laminate the final socket laminations over the adapter (thickness as required for your patient).
9. Cut away the lamination to expose the flat area on the distal end and the clamp screw area using a knife.
10. Remove the remaining clay.
11. Clean all parts, install, and set alignment as required.
12. Use Loctite® 242 on all screw threads. Torque the clamp screw to 90 in·lb. Torque the four alignment screws to 130 in·lb.

Fillauer®

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