

# IMPORTANT

## PLEASE READ INSTRUCTIONS BEFORE CUTTING PYLON TUBE

The 132 lb. (60 kg) rated MightyMite Pylon Tube #FC100142 and Integrated Pylons #FC100120 and #FC100119 are made of nickel plated high strength alloy steel which can only be cut with a tubing cutter fitted with a **heavy duty cutting wheel** or a hacksaw. However, it is recommended that the tubing cutter be used to reduce the chance that the nickel plating will be chipped. The thin cutting wheels supplied with most tubing cutters will be ruined if they are used to cut this tubing.

Order Tubing Cutter #220310 and its Heavy Duty Replacement Cutting Wheels #220311 to cut this tubing quickly and easily. Heavy Duty Replacement Cutting Wheels are also available for Rigid Brand Tubing Cutter Models 10, 15, and 20—order #220312.

The 100 lb. (45 kg) rated Aluminum Pylon Tube FC100140 and Integrated Pylon #FC100118 may be cut using standard cutting tools and methods.

When cutting any pylon tube it is extremely important to properly finish the cut end of the tube. If a tubing cutter is used it will slightly bulge the material next to the cut and this bulged material must be ground or filed off completely to insure that the end of the tube is smooth and free of burrs. **Do not force the tube into the tube clamp or spread the clamp open as this can damage the clamp and reduce the strength of the prosthesis.**

When using the 132 lb. (60 kg) rated Pylon Tube it is recommended that a thin coating of grease be applied to the cut end to inhibit corrosion in this unprotected area and that the factory end always be located distally where it will encounter the most moisture.

*Fillauer*  
COMPANIES

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